

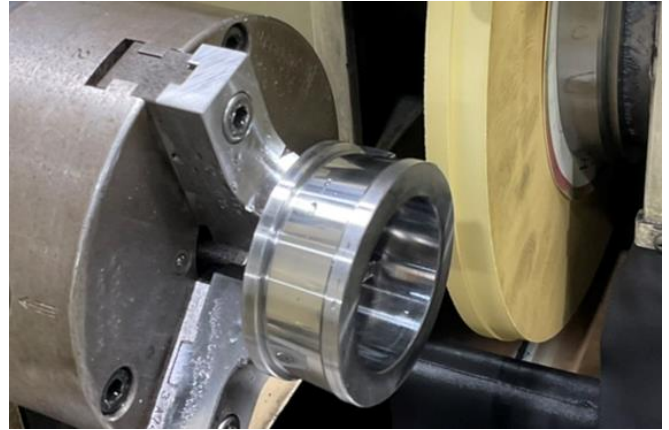
KZTCYCO[®] Grinding Wheel

High density, porous elastic grinding wheel

Performance

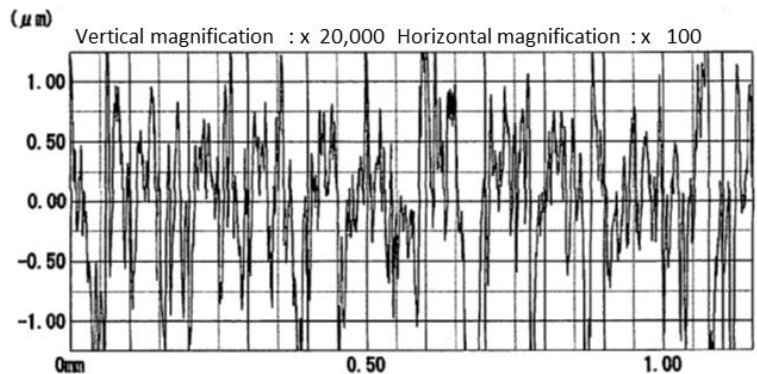
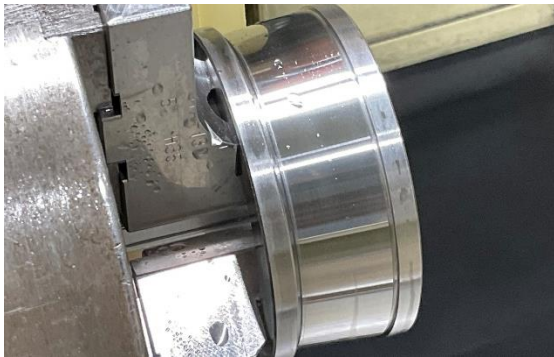
Cylindrical grinder(taper)

- ◇ Specification
KZT wheel WA3000
- ◇ Workpiece
100Cr6, HV700
(SUJ2)
- ◇ Vc 27m/s
- ◇ Contact time 180sec



Before grinding

Ra 0.530 μ m Rz 3.818 μ m



After grinding

Ra 0.013 μ m Rz 0.131 μ m

